

# Lifting & Positioning Solutions for the Nuclear Industry





# Capability



OUR EXPERTISE HAS BEEN BUILT ON A HISTORY OF MORE THAN 100 YEARS OF ENGINEERING, CRAFTSMANSHIP, VISIONARY DESIGN, QUALITY MANUFACTURE AND CUSTOMER CARE.



Power Jacks is a manufacturing/engineering company specialising in the design and manufacture of lifting & positioning solutions for applications in Industrial Automation, Energy, Defence, Transport and the Civil Engineering sectors.

Headquartered near Aberdeen in the UK, the company is the UK's largest screw jack manufacturing facility, that uses the latest engineering technologies to deliver quality products (BS EN ISO 9001:2008) that offer reliability, performance and economy.

Power Jacks deliver this high quality service in a safe (OHSAS 18001:2007) and environmentally friendly (ISO 14001:2004) working environment thanks to the highly trained, flexible and motivated teams that work throughout the business driving the company to higher levels of performance.

We know our customers demand our engineering expertise to help find a solution for their applications. We take pride in designing and delivering the best solution using standard or special designs that help improve your business.

Our Vision is to become the partner of choice for our products globally Our Mission is to provide high quality lifting & positioning solutions.

# Global Reach

POWER JACKS HAS LOCAL REPRESENTATION IN 27 COUNTRIES AND SUPPLIES ITS PRODUCTS TO MORE THAN 80 COUNTRIES WORLDWIDE.



# Engineered Solutions

WHEN THERE CAN BE NO COMPROMISE ON PERFORMANCE, SAFETY, QUALITY, RELIABILITY AND DURABILITY. TRUST POWER JACKS ENGINEERED SOLUTIONS FOR THE MOST DEMANDING NUCLEAR APPLICATIONS.

We have manufactured products for the nuclear sector for over 40 years. Our bespoke design service allows Power Jacks to provide standard product, customised product or start from scratch. Design features can include requirements such as radiation resistant, seismic rated, auxiliary drives, high corrosion resistance, special gear ratios, low noise products, high precision, specialist monitoring & feedback, tailored interface & mounting arrangements and submersible options. Whatever the application, our innovative and experienced team of engineers will work with you to meet the challenge.

Typical applications for our products are found on shield doors, manipulator arms, working platforms, waste crushers, automated bogies, container handling systems, in-core inspection equipment and many more.



# **Shield Doors**

Pairs of screw jacks with individual capacities up to 2000kN are used to open and close over 25 shield doors in Sellafield, Hinkley and Hunterston to name a few.



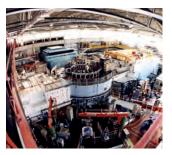
# **Manipulator Arms**

Power Jacks linear actuators provide precision and reliability for dynamically balanced master-slave manipulator arms such as the VNE80 &90.



# **Platform Lifts**

Screw Jack system provide an ideal mechanism to raise and lower platform lifts such as the Waste Container Platform Lift at the Dounreay cementation facility.



# Proton Beam Target Shutters

Opening and closing the 30Te target shutters for neutron generation at the ISIS pulsed spallation facility in Harwell.



# **Graphite Crusher**

Jaws of the graphite crusher are actuated using special ball screw jacks and bevel gearbox drives. Decommissioning at Chapelcross magnox power station.



# **Tokomak Manipulator**

Screw Jacks provide main tilt & side tilt for boom arm positioning of the manipulator used by JET to remove and replace beam limiter plates.



# **In-Core Inspection**

Fuel channels inspected by camera using a machine that engages with the reactor stand pipe. Vertical positioning by a special Rolaram Electric Linear Actuator



# **Drum Posting (DPE)**

Dounreay Cementation Plant waste transfer facility the drum transfer table on the DPE is lifted and lowered by a stainless steel screw jack system.

# Research

- ► Alignment of particle accelerator ring segments.
- ► Positioning of manipulator arm for Tokomak reactors.
- ► Actuation of target doors for particle experiments.
- ► Beam cleaning actuation systems.
- Test rig automation and reconfiguration for operational, waste and decommissioning experiments.
- Shield door opening and closing mechanism.
- ► Lifting & positioning systems for shield door installation equipment.
- ► Actuation of crusher jaws in graphite handling machine.
- ► Jack-Up system for Upper Core Structure retrieval and replacement.
- ► Positioning of shield covers and locking system for spent fuel loading into containers.

# Decommissioning



# Power Plants

THE QUALITY, SAFETY, RELIABILITY AND LONGEVITY OF POWER JACKS PRODUCTS ARE SOME OF THE KEY ATTRIBUTES THAT HELP NUCLEAR POWER PLANTS TO OPERATE 24/7 AND MAINTAIN A SAFE NUCLEAR ENVIRONMENT. MAINTAINING IN-SERVICE PRODUCTS IS ESSENTIAL TO THE OPERATION AND SAFETY OF A NUCLEAR POWER PLANT. PRODUCT OBSOLESCENCE CAN BE A BIG PROBLEM FOR OLD DESIGNS. THAT'S WHY POWER JACKS SUPPORTS CLIENTS WITH THE SUPPLY OF SPARES AND REPLACEMENTS FOR PRODUCTS THAT CAN BE OVER 40 YEARS OLD. WE ALSO PROVIDE A REVERSE ENGINEERING SERVICE SO THAT WE CAN PRODUCT PARTS FOR OTHER MANUFACTURES PRODUCTS



- Shield door opening and closing mechanism for ◀
  - large and small vertical and horizontal doors.
    - Opening & closing system for personnel ◀ access doors and hatches.
      - Through wall drive actuators.
    - Actuation of reactor fuel channel inspection ◀ equipment.
      - Lifting mechanism for working platforms. ◀
        - Valve actuation for control valves. ◀
    - Shield door opening & closing mechanism.
      - Drum posting lift system.
      - Actuators to raise and lower mixing and qrout-capping station head assemblies.
        - Waste container access platform lifts. ◀
      - Nuclear waste compaction press system. ◀
        - Automation for nuclear waste ◀ remote handling systems.
- Actuation and drive for storage pond transfer bogie. ◀

# Waste Treatment

WASTE MANAGEMENT FOR THE LIFETIME OF A NUCLEAR FACILITY IS A KEY PART OF OPERATIONS. THIS INCLUDES THE ABILITY TO HANDLE AND TRANSFER RADIOACTIVE MATERIAL SAFELY AND RELIABLY. POWER JACKS HAS A LONG HISTORY AND EXCEPTIONAL EXPERIENCE IN THE DESIGN AND MANUFACTURE OF LIFTING AND POSITIONING SOLUTIONS FOR AUTOMATION AND HANDLING EQUIPMENT FOR NUCLEAR WASTE HANDLING SYSTEMS THAT ARE USED FOR ALL REACTOR TYPES. THE HIGH QUALITY OF OUR PRODUCTS CAN SEE THEM OPERATE FOR DECADES, GIVING YOU THE PEACE OF MIND THAT YOU HAVE THE RIGHT EQUIPMENT

# SCREW JACKS, LINEAR ACTUATORS, LEAD SCREWS, BEVEL GEARBOXES, JACKING SYSTEMS, LOAD MONITORING, MACHINING & DESIGN SUPPORT

Our products have the advantage over hydraulics of improved performance, effectiveness, safety and more environmentally friendly while at the same time lowering costs. Simple to install and easy to control our products allow the move to complete electro-mechanical systems.

KEY DESIGN FEATURES AVAILABLE FOR ALL LINEAR & ROTARY PRODUCTS

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- Full range of anti-corrosion options.
- Seismic shock load resistant designs.
- Radiation resistant designs.
- Submersible units.
- Tropicalised Units.

- Low (-65°C) to High (+250°C) temperature solutions.
- Full range of feedback devices for speed, position and load monitoring control.
- Bespoke engineered designs available



# **SCREW JACKS**

Ideal for use as a single jack or in multiples as a jacking system to push, pull, tension, lock, unlock, tilt, pivot, roll, slide and lift or lower loads, anything from a few kilos to thousands of

- Capacities up to 2000 kN (200Te) as standard.
- Capacities up to 35000 kN (3500Te) on request.
- Seismic rated units available.
- Machine Screw. Ball Screw and Roller Screw Jacks.
- Translating & Rotating screw configurations
- Standard material or full stainless steel screw jacks.
- Self-Locking (only use power when moving).
- Anti-rotation mechanism for unconstrained loads.
- Anti-Backlash or Zero-Backlash mechanism for axial positioning.
- Dual Nut (safety nut) fail safe load holding option.
- Electric and hand powered drives.



# LINEAR ACTUATORS

Based on our lead screw and screw jack technology these fully enclosed electro-mechanical linear actuators can be supplied with or without integrated electric motors and feedback devices. Ideal for manipulator mechanisms and automated handling systems.

- Capacities up to 400 kN (40Te) as standard.
- Capacities up to 1000 kN (100Te) on request.
- Machine Screw, Ball Screw and Roller Screw actuators.
- Standard material or full stainless steel actuators.
- Self-Locking versions available.
- Anti-rotation mechanism in ram for unconstrained loads.
- Zero-Backlash mechanism for axial positioning.
- Dual Nut (safety nut) fail safe load holding option.
- Auxiliary electric and hand powered drives.



# **LEAD SCREWS**

We can manufacture Whirled, Rolled and Ground screw thread to your requirements whether for positioning drives, winches, winders, valves, gates, hatches to name a few.

- Planetary Roller Screws & Nuts.
- Trapezoidal, Sharp, Butress, Knuckle, Coarse, Reverse / Diamond thread profiles.
- Multi start threads with 1, 2, 3 up to 50 threads and variable pitch threads.
- Screw lengths from 0.01m up to 20m.
- Screw diameters from 10mm to 300mm.
- Internal screw threads up to 2000mm long.
- Customer specific thread profiles.

# PROVEN TECHNOLOGY ENGINEERED FOR YOUR APPLICATION







2000kN Shield Door Jack

50kN Linear Actuator

Stainless Steel Bevel Gearbox



# **BEVEL GEARBOXES**

Providing positioning drives and power transmission for rotary systems.

- Ultra Compact Bevel Gearbox Design
- 2-way, 3-way & 4-way Configurations
- Solid Shaft & Hollow Shaft
- Gear Ratios: 1:1, 1.5:1, 2:1, 3:1 & 4:1
- Torque Ratings up to 7000 Nm
- SG Iron Housing as Standard
- Full stainless steel on request
- Special Gear Ratios and shaft angles available



# **JACKING SYSTEMS**

These jacking system arrangements or configurations can be built in any format to suit your exact needs with the use of screw jacks, bevel gearboxes, motors, reduction gearboxes, drive shafts, couplings, plummer blocks and motion control devices. Four of the most popular system configurations are the 'H', 'U', "T" and "I" configured jacking systems.



# LOAD MONITORING

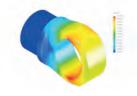
When you need to know the exact load or weight our load monitoring provides the real time answer. Load cells can be integrated into our screw jacks, linear actuator and gearboxes.

- Standard load cells and bespoke load cell designs.
- Load Cells up to 2000 Tonne
- Load Links up to 500Te tensile load
- Load Shackles up to 2000 Tonne
- Line Monitors for wire rope tension (load) & payout (distance)
- Telemetry displays & data logging
- All with options for wireless, cabled and ATEX designs



# PRECISION MACHINING SERVICES

Our sub-contract machining cell was designed to support customers with specialised machining work. We have extensive state of the art machining capabilities with CNC Lathes, Manual Lathes, Milling Machines, Threading Machines and more. Take advantage of our long established experience in manufacturing. Benefit from our service with 90%+ on-time delivery.



# **DESIGN SUPPORT**

For product or project development Power Jacks highly experienced team of design engineers are available to help you achieve the best solution for your application. Our speciality is in designs requiring mechanical or electro-mechanical linear or rotary motion solutions whether at a component part or complete system level.



# Lifting & Positioning Solutions

Power Jacks are specialist industrial engineers providing design, manufacturing and services of quality industrial lifting, positioning and load monitoring equipment.

Our products are supplied globally across many sectors including Industrial Automation, Energy, Transport, Defence and Civil.

Power Jacks Ltd Balmacassie Commercial Park Ellon, AB41 8BX Scotland (UK) Tel: +44 (0)1358 285100

www.powerjacks.com sales@powerjacks.com

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